FIBERLINK INC.

TECHNICAL DATA SHEET

CARBON FIBER TOW

Product Introduction

Fiberlink carbon fiber tow is produced in a continuous operation in which polyacrylonitrile precursor undergoes a series of precisely controlled oxidation and carbonization processes. Exposure to extremely high temperatures chemically changes the precursor which yields high strength-to-weight and high stiffness-to-weight properties. Successive surface treatment and sizing stages improve bonding and handleability.

Fiberlink continuous carbon fiber CB1, CB2 & CB3 are compatible with epoxy resin. They are used for weaving, braiding, filament winding applications, unidirectional tapes and prepreg tow for fiber placement. The major applications include wind energy, automotive, aviation, marine, sports and recreation, etc.

Product Description

All CB1, CB2 & CB3 carbon fiber tows are manufactured to meet ISO 9002 standards.

Packaging

Fiberlink carbon fiber tow is wound on a bobbin, sealed in heat shrunk covering, and placed in cardboard box before palletizing.

Storage

Unless otherwise specified, it is recommended to store carbon fiber tow in a cool, dry area. Temperature should not exceed 35°C (95°F) and the relative humidity should be kept below 75%. Carbon fiber tow must remain in packaging material until just prior to their use. If these conditions are respected, the products should not undergo significant changes when stored for extended periods of time.

Stacking

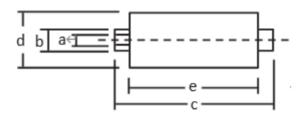
To ensure safety and avoid damage to the product, skids should not be stacked.

Product Data

Item	Filament Counts	Yeild	Tensile Strength		Tensile Strength Ten		Tensile N	ensile Modulus	
Code	K	tex	Ksi	Gpa	Ksi	Gpa			
CB1-50K	50	3200	520.2	3500	34.8	240			
CB2-25K	25	1600	624.3	4200	34.8	240			
CB2-50K	50	3200	594.6	4200	34.8	240			
CB3-25K	25	1600	652.6	4500	34.8	240			
CB3-50K	50	3200	652.6	4500	34.8	240			



Item Code	Elongation	Filament Diameter	Density	Sizing Type	Sizing Content	
	%	Micron	g/cm3		%	
CB1-50K	1.5	7.0	1.78	Ероху	0.8 – 1.5	
CB2-25K	1.6	7.0	1.78	Epoxy	0.8 – 1.5	
CB2-50K	1.6	7.0	1.78	Ероху	0.8 – 1.5	
CB3-25K	1.6	7.0	1.78	Ероху	0.8 – 1.5	
CB4-50K	1.7	7.0	1.78	Ероху	0.8 – 1.5	



Schematic Diagram of Bobbin Sizes III

Packaging:

Tow Sizes	Bobbin Net Wt. (kg)	Bobbin Type	a	b	С	d	е	Spool per Case	Case Net Wt. (kg)
25k	4	Ш	76.5	82.5	280	160	260	126	504
50k	8	Ш	76.5	82.5	280	215	260	60	480

Disclaimer of Liability

This data is offered solely as a guide in the selection of a reinforcement. The information contained in this publication is based on actual laboratory data and field test experience. We believe this information to be reliable, but do not guarantee its applicability to the user's process or assume any liability arising out of its use or performance. The user, by accepting the products described herein, agrees to be responsible for thoroughly testing any application to determine its suitability before committing to production. It is important for the user to determine the properties of its own commercial compounds when using this or any other reinforcement. Because of numerous factors affecting results, we make no warranty of any kind, express or implied, including those of merchantability and fitness for a particular purpose. Statements in this data sheet shall not be construed as representations of warranties or as inducements to infringe any patent or violate any law, safety code or insurance regulation.